Bridgelux® Gen 7 V18 Array Series
Product Data Sheet DS102
Introduction

The V Series™ LED Array products deliver high quality light in a compact and cost-effective solid-state lighting package. These chip on board (CoB) arrays can be efficiently driven at twice the nominal drive current, enabling design flexibility not previously possible. This high flux density light source is designed to support a wide range of high quality, low cost directional luminaires and replacement lamps for commercial and residential applications.

The V18 LED Array is available in a variety of electrical, CCT and CRI combinations providing substantial design flexibility and energy efficiencies.

Lighting system designs incorporating these LED arrays deliver increased system level efficacy and longer service life. Typical applications include, replacement lamps, and task, accent, spot, track, wide area, security, wall pack and down lights.

Bridgelux Décor Series is our state of the art color line designed specifically for premium applications, producing unmatched LED light quality with brilliant color-rendering options and offer pleasing and inspiring lighting palettes. Bridgelux Décor Series color points are available on Vero® SE Series, Vero® Series, V Series™ and H Series™.

Décor Series Class A is based on human response testing, providing color points with a combined GAI and CRI metric.

Décor Series™ Ultra products provide a high CRI of 97 and a minimum R9 value of 93, which emphasizes the reds and color tones to which the human eye is most receptive - perfect for the most luxurious retail shops and world renowned museums. Décor Series Ultra is designed as a replacement for halogen lamps.

Décor Series™ Food products offer color points developed to address the unique requirements of the food, grocery, and restaurant industries. Highlighting the distinctive colors and nuanced patterns found in meats and breads, the Décor Series Food products are a must have for any butcher counter or bakery.

Décor Series™ Street and Landmark is designed to be a direct replacement for high pressure sodium lamps.

Décor Series™ Showcase is the optimal solution for replacing ceramic metal halide lamps, incorporating the same pure white light with enhanced spectrum coverage and higher efficacy.

Features

• Efficacy of 160 lm/W typical
• Compact high flux density light source
• Uniform high quality illumination
• Minimum 65, 70, 80, 90 and 95 CRI options
• Streamlined thermal path
• ENERGY STAR® / ANSI compliant color binning structure with 2, 3 and 4 SDCM options
• More energy efficient than incandescent, halogen and fluorescent lamps
• Low voltage DC operation
• Instant light with unlimited dimming
• V, bin code backside marking

Benefits

• Enhanced optical control
• Clean white light without pixilation
• High quality true color reproduction
• Significantly reduced thermal resistance and increased operating temperatures
• Uniform consistent white light
• Lower operating costs
• Easy to use with daylight and motion detectors to enable increased energy savings
• Reduced maintenance costs
• Environmentally friendly, no disposal issue
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Bridgelux arrays are fully engineered devices that provide consistent thermal and optical performance on an engineered mechanical platform. The V Series arrays are the most compact chip-on-board devices across all of Bridgelux’s LED Array products. The arrays incorporate several features to simplify design integration and assembly. Please visit www.bridgelux.com for more information on the V Series family of products.

Product Feature Map

Note: Part number and lot codes are scribed on back of array
Product Selection Guide

The following product configurations are available:

**Table 1:** Selection Guide. Pulsed Measurement Data ($T_j - T_c = 25^\circ C$)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Nominal CCT (K)</th>
<th>CRI</th>
<th>Nominal Drive Current (mA)</th>
<th>Typical Pulsed Flux ($T_j = 25^\circ C$) (lm)</th>
<th>Minimum Pulsed Flux ($T_j = 25^\circ C$) (lm)</th>
<th>Typical $V_c$ (V)</th>
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Notes for Table 1:
1. Nominal CCT as defined by ANSI C78.377-2011. Products with a CCT of 5000K-6500K are hot targeted to $T_j < 85^\circ C$.
2. CRI values are typical for Decor Series Ultra and Decor Series Class A products. CRI values are minimums for all other products. Minimum Rg value for 80 CRI products is 0, the minimum Rg values for 90 CRI products is 50, the minimum Rg values for 97 CRI products is 93. Bridgelux maintains a +/- 3 tolerance on Rg values.
3. Drive current is referred to as nominal drive current.
4. Products tested under pulsed condition (10ms pulse width) at nominal test current where $T_j$ (junction temperature) - $T_c$ (case temperature) = 25°C.
5. Typical performance values are provided as a reference only and are not a guarantee of performance.
6. Bridgelux maintains a +/- 7% tolerance on flux measurements.
7. Minimum flux values at the nominal test current are guaranteed by 100% test.
8. Nominal CCT is defined by the Lighting Research Center’s Class A definition. The center of the Class A color bin is on the corresponding isothermal line.
9. GAI value is 80. To help ensure optimal fixture level performance, GAI is measured at the fixture level, on axis, at a case temperature of 70°C. GAI may vary depending on fixture design and performance.
Product Selection Guide

The following product configurations are available:

Table 1: Selection Guide. Pulsed Measurement Data ($T_c = 25^\circ C$) (continued)

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<th>Part Number</th>
<th>Nominal CCT (K)</th>
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<th>Nominal Drive Current (mA)</th>
<th>Typical Pulsed Flux $T_c = 25^\circ C$ (lm)</th>
<th>Minimum Pulsed Flux $T_c = 25^\circ C$ (lm)</th>
<th>Typical $V_f$ (V)</th>
<th>Typical Power (W)</th>
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Notes for Table 1:
1. Nominal CCT as defined by ANSI C78.377-2011. Products with a CCT of 5000K-6500K are hot targeted to $T_c > 85^\circ C$.
2. CRI values are typical for Decor Series Ultra and Decor Series Class A products. CRI values are minimums for all other products. Minimum Rg value for 80 CRI products is 0, the minimum Rg values for 90 CRI products is 50, the minimum Rg values for 97 CRI products is 93. Bridgelux maintains a ± 3 tolerance on Rg values.
3. Drive current is referred to as nominal drive current.
4. Products tested under pulsed condition (10ms pulse width) at nominal test current where $T_j$ (junctin temperature) = $T_c$ (case temperature) = 25°C.
5. Typical performance values are provided as a reference only and are not a guarantee of performance.
6. Bridgelux maintains a ±7% tolerance on flux measurements.
7. Minimum flux values at the nominal test current are guaranteed by 100% test.
8. Nominal CCT is defined by the Lighting Research Center’s Class A definition. The center of the Class A color bin is on the corresponding isothermal line.
9. GAI value is 80. To help ensure optimal fixture level performance, GAI is measured at the fixture level, on axis, at a case temperature of $70^\circ C$. GAI may vary depending on fixture design and performance.

Table 2: Selection Guide. Stabilized DC Performance ($T_c = 70^\circ C$) 7,8

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<th>CRI</th>
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<th>Typical Power (W)</th>
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Notes for Table 2:
1. Nominal CCT is defined by the Lighting Research Center’s Class A definition. The center of the Class A color bin is on the corresponding isothermal line.
2. To help ensure optimal fixture level performance, GAI is measured at the fixture level, on axis, at a case temperature of $70^\circ C$. GAI may vary depending on fixture design and performance.
3. All CRI values are measured at $T_j = T_c = 25^\circ C$. CRI Values are specified as typical.
4. Drive current is referred to as nominal drive current.
5. Typical performance values are provided as a reference only and are not a guarantee of performance.
6. Bridgelux maintains a ±7% tolerance on flux measurements.
7. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
8. Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at specified temperature. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
9. Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
# Table 3: Selection Guide, Stabilized DC Performance ($T_c = 85°C$)

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Notes for Table 3:

1. Nominal CCT as defined by ANSI C78.377-2011. Products with a CCT of 6000K-6500K are not targeted to $T_c = 85°C$.
2. All CRI values are measured at $T_j = T_c = 25°C$. CRI values are typical for Decor Series Ultra and Decor Series Class A products. CRI values are minimums for all other products. Minimum Rg value for 80 CRI products is 0, the minimum Rg values for 90 CRI products is 50, the minimum Rg values for 97 CRI products is 93. Bridgelux maintains a ± 3 tolerance on R9 values.
3. Drive current is referred to as nominal drive current.
4. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
5. Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
6. Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
7. Nominal CCT is defined by the Lighting Research Center’s Class A definition. The center of the Class A color bin is on the corresponding isothermal line.
8. GAI value is 80. To help ensure optimal fixture level performance, GAI is measured at the fixture level, on axis, at a case temperature of 70°C. GAI may vary depending on fixture design and performance.
### Table 3: Selection Guide, Stabilized DC Performance ($T_c = 85°C$)

#### (continued)

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<tr>
<th>Part Number</th>
<th>Nominal CCT ($K$)</th>
<th>CRI$^2$</th>
<th>Nominal Drive Current$^1$ (mA)</th>
<th>Typical DC Fluxes$^4$ $T_c = 85°C$ (lm)</th>
<th>Minimum DC Fluxes$^6$ $T_c = 85°C$ (lm)</th>
<th>Typical $V_f$ (V)</th>
<th>Typical Power (W)</th>
<th>Typical Efficacy (lm/W)</th>
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**Notes for Table 3**

1. Nominal CCT as defined by ANSI C78.377-2011. Products with a CCT of 5000K-6500K are hot targeted to $T_c = 85°C$.
2. All CRI values are measured at $T_c = 25°C$. CRI values are typical for Decor Series Ultra and Decor Series Class A products. CRI values are minimums for all other products. Minimum R9 value for 80 CRI products is 0, the minimum R9 values for 90 CRI products is 50, the minimum R9 values for 97 CRI products is 93. Bridgelux maintains a ± 3 tolerance on R9 values.
3. Drive current is referred to as nominal drive current.
4. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
5. Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
6. Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
7. Nominal CCT is defined by the Lighting Research Center’s Class A definition. The center of the Class A color bin is on the corresponding isothermal line.
8. GAI value is 80. To help ensure optimal fixture level performance, GAI is measured at the fixture level, on axis, at a case temperature of 70°C. GAI may vary depending on fixture design and performance.
Performance at Commonly Used Drive Currents

V Series LED arrays are tested to the specifications shown using the nominal drive currents in Table 1. V Series may also be driven at other drive currents dependent on specific application design requirements. The performance at any drive current can be derived from the current vs. voltage characteristics shown in Figures 1 & 2 and the flux vs. current characteristics shown in Figures 3 & 4. The performance at commonly used drive currents is summarized in Table 4.

Table 4: Product Performance at Commonly Used Drive Currents

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<th>Part Number</th>
<th>CRI</th>
<th>Drive Current (mA)</th>
<th>Typical V, T&lt;sub&gt;e&lt;/sub&gt; = 25°C (V)</th>
<th>Typical Power, T&lt;sub&gt;e&lt;/sub&gt; = 25°C (W)</th>
<th>Typical Flux&lt;sup&gt;a&lt;/sup&gt;, T&lt;sub&gt;e&lt;/sub&gt; = 25°C (lm)</th>
<th>Typical DC Flux&lt;sup&gt;a&lt;/sup&gt;, T&lt;sub&gt;e&lt;/sub&gt; = 85°C (lm)</th>
<th>Typical Efficacy, T&lt;sub&gt;e&lt;/sub&gt; = 25°C (lm/W)</th>
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Notes for Table 4:
1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a ± 7% tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
### Table 4: Product Performance at Commonly Used Drive Currents (Continued)

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<th>Typical Power</th>
<th>Typical Flux</th>
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Notes for Table 4:
1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a ± 7% tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
### Table 4: Product Performance at Commonly Used Drive Currents (Continued)

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Notes for Table 4:
1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a ± 7% tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
## Performance at Commonly Used Drive Currents

**Table 4: Product Performance at Commonly Used Drive Currents (Continued)**

<table>
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<tr>
<th>Part Number</th>
<th>CRI</th>
<th>Drive Current(^1) (mA)</th>
<th>Typical (V) (_{T = 25^\circ C}) (V)</th>
<th>Typical Power (_{T = 25^\circ C}) (W)</th>
<th>Typical Flux(^2) (_{T = 25^\circ C}) (lm)</th>
<th>Typical DC Flux(^3) (_{T = 85^\circ C}) (lm)</th>
<th>Typical Efficacy (_{T = 25^\circ C}) (lm/W)</th>
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Notes for Table 4:
1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a ± 7% tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
Table 4: Product Performance at Commonly Used Drive Currents (Continued)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Drive Current(^1) (mA)</th>
<th>Typical (V_f) (T_c = 25^\circ)C (V)</th>
<th>Typical Power (T_c = 25^\circ)C (W)</th>
<th>Typical Flux(^2) (T_c = 25^\circ)C (lm)</th>
<th>Typical DC Flux(^3) (T_c = 85^\circ)C (lm)</th>
<th>Typical Efficacy (T_c = 25^\circ)C (lm/W)</th>
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Notes for Table 4:
1. Alternate drive currents are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a ±7% tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
**Electrical Characteristics**

**Table 5: Electrical Characteristics**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Drive Current (mA)</th>
<th>Forward Voltage Pulsed, $T_c = 25,^\circ C$ (V)</th>
<th>Typical Coefficient of Forward Voltage</th>
<th>Typical Thermal Resistance Junction to Case</th>
<th>Driver Selection Voltages (V)</th>
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<tr>
<td></td>
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<td>Minimum</td>
<td>Typical</td>
<td>Maximum</td>
<td>$\Delta V_f/\Delta T_c$ (mV/ºC)</td>
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<td>34.6</td>
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Notes for Table 5:
1. Parts are tested in pulsed conditions, $T_c = 25\,^\circ C$. Pulse width is 10ms.
2. Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
3. Bridgelux maintains a tester tolerance of ± 0.10V on forward voltage measurements.
4. Typical coefficient of forward voltage tolerance is ± 0.1mV for nominal current.
5. Thermal resistance values are based from test data of a 3000K 80 CRI product.
6. Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
7. $V_f$ min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.
8. This product has been designed and manufactured per IEC 62031:2014. This product has passed dielectric withstand voltage testing at 1160 V. The working voltage designated for the insulation is 80V d.c. The maximum allowable voltage across the array must be determined in the end product application.
## Eye Safety

### Table 6: Eye Safety Risk Group (RG) Classifications

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<th>Part Number</th>
<th>Drive Current 3 (mA)</th>
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<td>RG1</td>
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Notes for Table 6:
1. Eye safety classification for the use of Bridgelux V Series LED arrays is in accordance with specification IEC/TR 62778: Application of IEC 62471 for the assessment of blue light hazard to light sources and luminaires.
2. For products classified as RG2 at 4000K, $E_{th} = 1847.5$ lx.
3. For products classified as RG2 at 5000K, $E_{th} = 1315.8$ lx.
4. For products classified as RG2 at 6500K, $E_{th} = 1124.5$ lx.
5. Please contact your Bridgelux sales representative for $E_{th}$ values at specific drive currents and CCTs not listed.
## Absolute Maximum Ratings

### Table 7: Maximum Ratings

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<th>Parameter</th>
<th>Maximum Rating</th>
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<td>Operating Case Temperature ($T_C$)</td>
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### Notes for Table 7:
1. For IEC 62717 requirement, please consult your Bridgelux sales representative.
2. Refer to Bridgelux Application Note AN101: Handling and Assembly of Bridgelux V Series LED Arrays.
3. Arrays may be driven at higher currents however lumen maintenance may be reduced.
4. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20 ms when operating LED Arrays at maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where LED Arrays can be driven without catastrophic failures.
5. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.
Performance Curves

Figure 1: V18B Drive Current vs. Voltage

Figure 2: V18C Drive Current vs. Voltage

Figure 3: V18B Typical Relative Flux vs. Current

Figure 4: V18C Typical Relative Flux vs. Current

Notes for Figures 1-4:
1. Bridgelux does not recommend driving high power LEDs at low currents. Doing so may produce unpredictable results. Pulse width modulation (PWM) is recommended for dimming effects.
2. Products tested under pulsed condition (10ms pulse width) at nominal test current where $T_j$ (junction temperature) = $T_c$ (case temperature) = 25°C.
Performance Curves

Figure 5: Typical DC Flux vs. Case Temperature

Figure 6: Typical DC ccy Shift vs. Case Temperature

Figure 7: Typical DC ccx Shift vs. Case Temperature

Figure 8: 1750K Color Shift vs. Case Temperature

Notes for Figures 5-7:
1. Characteristics shown for warm white based on 3000K and 80 CRI.
2. Characteristics shown for neutral white based on 4000K and 80 CRI.
3. Characteristics shown for cool white based on 5000K and 70 CRI.
4. For other color SKUs, the shift in color will vary. Please contact your Bridgelux Sales Representative for more information.
Performance Curves

Figure 9: 2000K, 65 CRI Color Shift vs. Case Temperature

Figure 10: 2500K Color Shift vs. Case Temperature

Figure 11: 2700K, 97 CRI Color Shift vs. Case Temperature

Figure 12: 3000K, 90 CRI Color Shift vs. Case Temperature

Figure 13: 3000K, 97 CRI Color Shift vs. Case Temperature

Figure 14: 3500K Class A Color Shift vs. Case Temperature

Note for Figures 8-14:

1. Measurements made under DC test conditions at the nominal drive current.
2. Typical color shift is shown with a tolerance of ±0.002.
3. Characteristics shown for Decor Series Showcase products, BXRE-30G400C-x-73.
Typical Radiation Pattern

Figure 15: Typical Spatial Radiation Pattern

Note for Figure 15:
1. Typical viewing angle is 120°.
2. The viewing angle is defined as the off axis angle from the centerline where intensity is ½ of the peak value.

Figure 16: Typical Polar Radiation Pattern
**Figure 17: Typical Color Spectrum**

Note for Figure 17:
1. Color spectra measured at nominal current for $T_j = T_c = 25^\circ C$.
2. Color spectra shown is 3000K and 80 CRI.
3. Color spectra shown is 4000K and 80 CRI.
4. Color spectra shown is 5000K and 70 CRI.
5. Color spectra shown is 6500K and 70 CRI.

**Figure 18: Typical Color Spectrum for Décor Series**

Note for Figure 18:
1. Color spectra measured at nominal current for $T_j = T_c = 25^\circ C$. 
Notes for Figure 19:
1. Drawings are not to scale.
2. Drawing dimensions are in millimeters.
3. Unless otherwise specified, tolerances are ±0.1mm.
4. Solder pad labeled "+" denotes positive contact.
5. Refer to Application Notes AN101 for product handling, mounting and heat sink recommendations.
6. The optical center of the LED Array is nominally defined by the mechanical center of the array to a tolerance of ± 0.2mm.
7. Bridgelux maintains a flatness of 0.10mm across the mounting surface of the array.
Color Binning Information

**Figure 20:** Warm and Neutral White Test Bins in xy Color Space

![Figure 20](image)

Note: Pulsed Test Conditions, $T_c = 25^\circ C$

**Table 8:** Warm and Neutral White xy Bin Coordinates and Associated Typical CCT

<table>
<thead>
<tr>
<th>Bin Code</th>
<th>1750K</th>
<th>2000K</th>
<th>2500K</th>
<th>2700K</th>
<th>3000K°C</th>
<th>3500K°C</th>
<th>4000K°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>ANSI Bin (for reference only)</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>(2580K - 2870K)</td>
<td>(2870K - 3220K)</td>
<td>(3220K - 3710K)</td>
<td>(3710K - 4260K)</td>
</tr>
<tr>
<td>73 (3 SDCM)</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>(2651K - 2794K)</td>
<td>(2968K - 3136K)</td>
<td>(3369K - 3586K)</td>
<td>(3851K - 4130K)</td>
</tr>
<tr>
<td>72 (2 SDCM)</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>(2674K - 2769K)</td>
<td>(2985K - 3107K)</td>
<td>(3404K - 3548K)</td>
<td>(3895K - 4081K)</td>
</tr>
<tr>
<td>Center Point (x,y)</td>
<td>(0.5167, 0.336)</td>
<td>(0.5280, 0.4100)</td>
<td>(0.4765, 0.4137)</td>
<td>(0.4578, 0.4101)</td>
<td>(0.4338, 0.403)</td>
<td>(0.4465, 0.4024)</td>
<td>(0.4073, 0.3917)</td>
</tr>
</tbody>
</table>

Note for Table 8:
1. Color Binning information excludes Décor Series Class A products. Please contact your Bridgelux Sales Representative for more information.
2. Center Point for Decor Series Showcase.

**Figure 21:** Graph of Cool White Test Bins in xy Color Space

![Figure 21](image)

Note: Pulsed Test Conditions, $T_c = 25^\circ C$

**Table 9:** Cool White xy Bin Coordinates and Associated Typical CCT (product is hot targeted to $T_c = 85^\circ C$)

<table>
<thead>
<tr>
<th>Bin Code</th>
<th>5000K</th>
<th>5700K</th>
<th>6500K</th>
</tr>
</thead>
<tbody>
<tr>
<td>ANSI Bin (for reference only)</td>
<td>(4769K - 5311K)</td>
<td>(5312K - 6022K)</td>
<td>(6022K - 7042K)</td>
</tr>
<tr>
<td>74 (4 SDCM)</td>
<td>(4801K - 5282K)</td>
<td>(5829K - 5481K)</td>
<td>(6270K - 6765K)</td>
</tr>
<tr>
<td>73 (3 SDCM)</td>
<td>(4835K - 5215K)</td>
<td>(5490K - 5820K)</td>
<td>(6250K - 6745K)</td>
</tr>
<tr>
<td>Center Point (x,y)</td>
<td>(0.3447, 0.3553)</td>
<td>(0.3287, 0.3417)</td>
<td>(0.3123, 0.3282)</td>
</tr>
</tbody>
</table>
Packaging and Labeling

Figure 22: Drawing for V18 Packaging Tube

Notes for Figure 22:
1. Each tube holds 20 V18 COB arrays.
2. One tube is sealed in an anti-static bag. Four bags are placed in a shipping box. Depending on quantities ordered, a bigger shipping box, containing four boxes may be used to ship products.
3. Each bag and box is to be labeled as shown above.
4. Dimensions for each tube are 26.3 (W) x 9.5 (H) x 510 (L). Dimensions for the anti-static bag are 75 (W) x 615 (L) x 3.1 (T) mm. Dimensions for the shipping box are 58.7 x 13.3 x 7.9 cm.
Packaging and Labeling

Figure 23: Gen. 7 Product Labeling

Bridgelux COB arrays have laser markings on the back side of the substrate to help with product identification. In addition to the product identification markings, Bridgelux COB arrays also contain markings for internal Bridgelux manufacturing use only. The image below shows which markings are for customer use and which ones are for Bridgelux internal use only. The Bridgelux internal manufacturing markings are subject to change without notice, however these will not impact the form, function or performance of the COB array.

Customer Use- 2D Barcode
Scannable barcode provides product part number and other Bridgelux internal production information.

Customer Use- Product part number
30E4000C 73 2F

Customer Use- V, Bin Code
Included to enable greater luminaire design flexibility. Refer to AN92 for bin code definitions.
Design Resources

Application Notes
Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the V Series product family of LED array products. For all available application notes visit www.bridgelux.com.

Optical Source Models
Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

3D CAD Models
Three dimensional CAD models depicting the product outline of all Bridgelux V Series LED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

LM80
LM80 testing has been completed and the LM80 report is now available. Please contact your Bridgelux sales representative for LM-80 report.

Precautions

CAUTION: CHEMICAL EXPOSURE HAZARD
Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note AN101 for additional information.

CAUTION: RISK OF BURN
Do not touch the V Series LED array during operation. Allow the array to cool for a sufficient period of time before handling. The V Series LED array may reach elevated temperatures such that could burn skin when touched.

CAUTION
CONTACT WITH LIGHT EMITTING SURFACE (LES)
Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.
Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area).

Disclaimers

MINOR PRODUCT CHANGE POLICY
The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

STANDARD TEST CONDITIONS
Unless otherwise stated, array testing is performed at the nominal drive current.
At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we’ve designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light’s impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

For more information about the company, please visit
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